EJOT® stainless steel bi-met self-drilling fasteners

JT3-18-5.5 x L range



A2 stainless steel bi-met fastener for fixing roofing or cladding steel sheets or steel to steel from 4.0mm - 18.0mm in thickness.

Application Features

- For steel structures 4.0mm 18.0mm in thickness
- Can be used in conjunction with S16 and S19 stainless/EPDM and A29 aluminium vulcanised sealing washers
- Profiled steel and aluminium roofing and cladding sheets to hot rolled steel sections

Material Specification

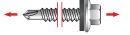
- High quality stainless steel grade A2 to ISO 3506, EN 1.4301 to ISO 10088, AISI 304
- · High quality hardened carbon steel drill point



Performance Details

Ultimate Fastener Tensile Strength

Fastener Diameter	kN
5.5 x L	11.50



Ultimate Fastener Shear Strength

Fastener Diameter	kN
5.5 x l	7.50



Ultimate Pullout Load kN

Fastener Diameter	Nominal Steel Thickness (mm)					
	4.00	5.00	6.00	10.00	12.00	18.00
5.5 x L	8.25	10.50	11.50*	-	-	-



Figures based on tests from steel 4.0mm and thicker designated as grade S275 (BS EN 10025), minimum yield strength 275 N/mm 2 .



Drive Tool



Self-drilling fastener range

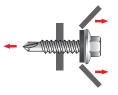
Certifications



Ultimate Pullover Load kN

Washer Face	Nominal Steel Thickness (mm)						
		Steel		Aluminium			
	0.50	0.70	0.90	0.70	0.90		
S16 Washer	4.20	5.20	5.50	2.00	2.20		
S19 Washer	4.50	5.65	6.00	2.40	2.90		

Figures based on use with R38 profile steel sheets with fastener located in valley of profile.



Figures shown on this data sheet are based on results obtained from tests carried out in EJOT UK's Applitec laboratory in accordance with equipment conforming to current industry standards, on a random sample of fasteners manufactured to EJOT tolerances. Information supplied should form part of a general guide and should performance data for a specific application be required please do not hesitate to contact us.

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