## EJOT® stainless steel bi-met self-drilling fasteners

# JT6-D-6-H 5.5/6.3 x L range



A4 stainless steel bi-met high thread fastener for fixing insulated composite panels to light to medium sections and timber sections.

### **Application Features**

- Steel profile insulated composite panels to light to medium steel sections 1.2mm 6.0mm in thickness
- Steel profile insulated composite panels to timber sections with 45mm 50mm embedment
- Can be used in conjunction with S16 and S19 stainless/EPDM and A29 aluminium vulcanised sealing washers
- · S16 washered variants can be used in conjunction with our trapezoidal and sinusoidal storm washers

### **Material Specification**

- High quality stainless steel grade A4 to ISO 3506, EN 1.4401 to ISO 10088, AISI 316
- · High quality hardened carbon steel drill point

### **Performance Details**

#### **Ultimate Fastener Tensile Strength**

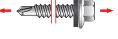
Fastener Diameter	kN
5.5/6.3 x L	11.50 <sup>†</sup>



#### **Ultimate Fastener Shear Strength**

Fastener Diameter	kN
5.5/6.3 x L	7.50 <sup>†</sup>

†Ultimate value of low thread shown





### Ultimate Pullout Load kN

Fastener Diameter	Nominal Steel Thickness (mm)					Timber		
	1.50	2.00	2.50	3.00	4.00	5.00	6.00	40mm Emb
5.5/6.3 x L	2.38	3.65	4.28	5.71	8.59	11.50*	11.50*	3.41

\*Mode of failure for ultimate pullout from 5-6mm thickness plus steel is limited by the ultimate tensile strength of the fastener.

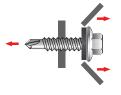
Figures based on tests from construction grade steel up to 3.0mm thick designated as S350GD (BS EN 10346), minimum yield strength 350 N/mm<sup>2</sup>. Steel 4.0mm and thicker designated as grade S275 (BS EN 10025), minimum yield strength 275 N/mm<sup>2</sup>.



#### Ultimate Pullover Load kN

Washer Face	Nominal Steel Thickness (mm)						
		Steel	Aluminium				
	0.50	0.70	0.90	0.70	0.90		
S16 Washer	4.20	5.20	5.50	2.00	2.20		
S19 Washer	4.50	5.65	6.00	2.40	2.90		

Figures based on use with R38 profile steel sheets with fastener located in valley of profile.









#### **Drive Tool**



Self-drilling fastener range

#### Certifications





Figures shown on this data sheet are based on results obtained from tests carried out in EJOT UK's Applitec laboratory in accordance with equipment conforming to current industry standards, on a random sample of fasteners manufactured to EJOT tolerances. Information supplied should form part of a general guide and should performance data for a specific application be required please do not hesitate to contact us.

EJOT UK Ltd, Hurricane Close, Sherburn-in-Elmet, Leeds LS25 6PB.