EJOT® stainless steel bi-met self-drilling fasteners

OPTICORE LS 5.5 x L range

Case hardened steel fastener with engineered integral nylon head for fixing membrane faced sandwich panels to steel sections from 1.2mm - 3.0mm in thickness.

Application Features

- Engineered integral nylon head for rapid coring of the membrane and insulation core for a one step fix of membrane faced sandwich panels
- For steel structures 1.2mm 3.0mm in thickness

Material Specification

- High quality case hardened low carbon steel manufactured in accordance with BS EN ISO 10666
- Organic corrosion resistant finish
- High impact coloured nylon head, resistant to temperature from -40°C to 120°C

Performance Details

Ultimate Fastener Tensile Strength

| | - |
|-------------------|-------|
| Fastener Diameter | kN |
| 5.5 x L | 14.50 |



| Fastener Diameter | kN |
|-------------------|------|
| 5.5 x L | 9.60 |

Ultimate Pullout Load kN

| Fastener Diameter | Nominal Steel Thickness (mm) | | | | | | |
|-------------------|------------------------------|------|------|------|------|------|------|
| | 1.20 | 1.40 | 1.60 | 1.80 | 2.00 | 2.50 | 3.00 |
| 5.5 x L | 2.75 | 3.32 | 3.89 | 4.47 | 5.16 | 6.45 | 7.95 |

Figures based on tests from construction grade steel up to 3.0mm thick designated as S350GD (BS EN 10346), minimum yield strength 350 N/mm².

Ultimate Pullover Load kN

| Washer Face | Nominal Steel Thickness (mm) | | | |
|-------------|------------------------------|------|--|--|
| | 0.63 | 0.50 | | |
| Unwashered | 5.70 | 4.30 | | |

Figures based on use with Kingspan Topdek profile steel sheets with fastener located in valley of profile.









Self-drilling fastener range



Figures shown on this data sheet are based on results obtained from tests carried out in EJOT UK's Applitec laboratory in accordance with equipment conforming to current industry standards, on a random sample of fasteners manufactured to EJOT tolerances. Information supplied should form part of a general guide and should performance data for a specific application be required please do not hesitate to contact us.

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