EJOT® stainless steel bi-met self-drilling fasteners

JT6-12-5.5 x L range



A4 stainless steel bi-met fastener for fixing roofing or cladding steel sheets or steel to steel from 4.0mm- 12.0mm in thickness.

Application Features

- For steel structures 4.0mm 12.0mm in thickness
- Can be used in conjunction with S16 and S19 stainless/EPDM and A29 aluminium vulcanised sealing washers
- Profiled steel and aluminium roofing and cladding sheets to hot rolled steel sections

Material Specification

- High quality stainless steel grade A4 to ISO 3506, EN 1.4401 to ISO 10088, AISI 316
- High quality hardened carbon steel drill point



Performance Details

Ultimate Fastener Tensile Strength

| Fastener Diameter | kN |
|-------------------|-------|
| 5.5 x L | 11.50 |



Ultimate Fastener Shear Strength

| Fastener Diameter | kN |
|-------------------|------|
| 5.5 x L | 7.50 |



Ultimate Pullout Load kN

| Fastener Diameter | Nominal Steel Thickness (mm) | | | | | | |
|-------------------|------------------------------|-------|--------|--------|--------|--------|--|
| | 4.00 | 5.00 | 6.00 | 8.00 | 10.00 | 12.00 | |
| 5.5 x L | 8.25 | 10.50 | 11.50* | 11.50* | 11.50* | 11.50* | |

^{*}Mode of failure for ultimate pullout from 5-6mm thickness plus steel is limited by the ultimate tensile strength of the fastener.

Figures based on tests from steel 4.0mm and thicker designated as grade S275 (BS EN 10025), minimum yield strength 275 $\rm N/mm^2$.



Drive Tool



Self-drilling fastener range

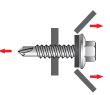
Certifications



Ultimate Pullover Load kN

| Washer Face | Nominal Steel Thickness (mm) | | | | | | |
|-------------|------------------------------|------|------|-----------|------|--|--|
| | Steel | | | Aluminium | | | |
| | 0.50 | 0.70 | 0.90 | 0.70 | 0.90 | | |
| S16 Washer | 4.20 | 5.20 | 5.50 | 2.00 | 2.20 | | |
| S19 Washer | 4.50 | 5.65 | 6.00 | 2.40 | 2.90 | | |





Figures shown on this data sheet are based on results obtained from tests carried out in EJOT UK's Applitec laboratory in accordance with equipment conforming to current industry standards, on a random sample of fasteners manufactured to EJOT tolerances. Information supplied should form part of a general guide and should performance data for a specific application be required please do not hesitate to contact us.

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