

EJOT® Multifix VSF

Styrene free low-odour anchor mortar.
Two-component chemical anchoring system
based on a 'high reactivity' vinylester resin.

EJOT® Injection resin Multifix VSF

Vinylester based Injection resin, styrene free

EJOT®

EJOT® Injection resin Multifix VSF

Vinylester, styrene free

Content [ml]	Composite mortar	PU	Price/1 [EUR]	Order description	Article number
300	Vinylester, styrene free			EJOT Multifix VSF 300	9 571 002 300
410	Vinylester, styrene free			EJOT Multifix VSF 410	9 571 000 410

Application area

- Suitable to anchor threaded rods and rebar in cracked and non-cracked concrete.
- Approval for threaded rods M8, M10, M12, M16, M20, M24
- Approval for rebar Ø 8, 10, 12, 14, 16, 20, 25 mm

Description

Two-component injection chemical anchor based on vinylester resin without styrene and low odor.

Characteristics

- For high and critical loads
- High durability
- Without styrene, low odor
- Ideal for indoor and outdoor applications
- Fast curing
- Dynamic resistance
- Fire rated
- For use with potable water

Certification

- ETA 15/0282 for Concrete Option 1 and Rebar
- VOC classification A+
- BS6920 Approved

Handling and Storage

- This product should be stored between + 5 °C and + 25 °C.
- Avoid Direct Sunlight
- The shelf life of the product is 12 months from the manufacture date.

Note

For details/questions please check with technical department. For details please consult valid ETA document as mentioned above.

Working and hardening times

Temp. (°C)	Working time	Setting time	Hardening time
-10*	50'	4h	8h
-5	40'	3h	6h
5	20'	1h30'	3h
15	9'	1h	2h
25	5'	30'	1h
35	3'	20'	40'

*Resin temperature must be at least 20 °C
Full cure 24 hours
All specifications based on supplied mixer



WARNING

Contains: DIBENZOYL PEROXIDE; ETHYL-VINYLBENZENE. May cause an allergic skin reaction. Causes serious eye irritation. Harmful to aquatic life with long lasting effects. Wash skin thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wear protective gloves / protective clothing / eye protection / face protection. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF ON SKIN: Wash with plenty of soap and water.



Approval
ETA 15/0282

Cross reference

Anchor rod
Mesh sleeve
Cleaning brush
Blow-out pump
Applicator gun



Loads, Edge and Spacings based on Characteristic bond strengths - Showing steel failure

Size (mm)	Characteristic Resistance (kN)		Design Resistance (kN)		Recommended Load (kN)		Characteristic distances (mm)			Min Edge and Spacing (mm)	Nominal Embedment (mm)	Hole Diameter concrete (mm)	Hole Diameter fixture (mm)	Max Torque (Nm)
	Tension	Shear	Tension	Shear	Tension	Shear	Edge	Spacing	Edge					
	N _{rk}	V _{rk}	N _{rd}	V _{rd}	N _{rec}	V _{rec}	C _{cr,N}	S _{cr,N}	C _{cr,V}	C _{min} / S _{min}				
8	19,00		12,70		9,07							60		
	19,00	9,00	12,70	7,20	9,07	5,14	80	160	80	40	80	10	9	10
	19,00		12,70		9,07							160		
10	22,62		15,08		10,77							60		
	30,20	15,00	20,10	12,00	14,36	8,57	100	200	90	50	90	12	12	20
	30,20		20,10		14,36							200		
12	29,82		19,88		14,20							70		
	43,80	21,00	29,20	16,80	20,86	12,00	120	240	110	60	110	14	14	40
	43,80		29,20		20,86							240		
16	43,43		28,95		20,68							80		
	67,86	39,00	45,24	31,20	32,31	22,29	160	320	125	80	125	18	18	80
	81,60		54,40		38,86							320		
20	55,42		36,95		26,39							90		
	104,68	61,00	69,79	48,80	49,85	34,86	200	400	180	100	170	24	22	120
	127,40		84,90		60,64							400		
24	63,33		42,22		30,16							100		
	133,00	88,00	88,67	70,40	63,33	50,29	230	460	220	120	210	28	26	160
	183,60		122,40		87,43							480		
27	70,91		47,27		33,77							110		
	154,72	115,00	103,15	92,00	73,68	65,71	270	540	240	135	240	32	30	180
	238,00		159,10		113,64							540		
30	78,04		52,02		37,16							120		
	182,09	142,50	121,39	114,00	86,71	81,43	280	560	280	150	280	35	32	200
	292,00		194,50		138,93							600		
33	88,95		59,30		42,36							130		
	205,27	173,50	136,85	138,80	97,75	121,43	310	620	310	165	300	37	36	250
	360,00		240,60		171,86							660		
36	108,57		72,38		51,70							150		
	246,10	212,50	164,07	170,00	117,19	121,43	330	660	330	180	340	40	38	300
	425,00		283,33		202,38							720		

= steel failure

Table notes : see back page

Design Resistance used with various stud strengths, material and rebar.

5.8 Grade Steel Studding

Stud Diameter (mm)	Hole Diameter (mm)	Embedment Depth hef (mm)																				hef failure (mm)	F _{d,s} design load (kN)		
		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	480	540	600	660	720				
8	10	12,7																				59	12,7		
10	12	15,1	17,6	20,1																		80	20,1		
12	14		19,9	22,7	25,6	28,4	29,2															103	29,2		
16	18			29,0	32,6	36,2	39,8	43,4	47,1	50,7	54,4											150	54,4		
20	24			32,8	36,9	41,1	45,2	49,3	53,4	57,5	65,7	82,1	84,9									207	84,9		
24	28				42,2	46,5	50,7	54,9	59,1	67,6	84,5	101,3	118,2	122,4								290	122,4		
27	32					47,3	51,6	55,9	60,2	68,8	86,0	103,2	120,3	137,5	159,1							370	159,1		
30	35						52,0	56,4	60,7	69,4	86,7	104,1	121,4	138,8	173,4	194,5						449	194,5		
33	38							59,3	63,9	73,0	91,2	109,5	127,7	146,0	182,5	219,0	240,6						527	240,6	
36	40								67,6	77,2	96,5	115,8	135,1	154,4	193,0	231,6	260,6	283,2						587	283,2
Depth (mm)		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	480	540	600	660	720				

8.8 Grade Steel Studding

Stud Diameter (mm)	Hole Diameter (mm)	Embedment Depth hef (mm)																				hef failure (mm)	F _{d,s} design load (kN)		
		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	480	540	600	660	720				
8	10	12,9	15,0	17,2	19,3	19,5																91	19,5		
10	12	15,1	17,6	20,1	22,6	25,1	27,6	30,2	30,9													123	30,9		
12	14		19,9	22,7	25,6	28,4	31,2	34,1	36,9	39,8	45,0											158	45,0		
16	18			29,0	32,6	36,2	39,8	43,4	47,1	50,7	57,9	72,4	83,7									231	83,7		
20	24			32,8	36,9	41,1	45,2	49,3	53,4	57,5	65,7	82,1	98,5	114,9	130,7							318	130,7		
24	28				42,2	46,5	50,7	54,9	59,1	67,6	84,5	101,3	118,2	135,1	168,9	188,3						446	188,3		
27	32					47,3	51,6	55,9	60,2	68,8	86,0	103,2	120,3	137,5	171,9	206,3	232,1						570	244,8	
30	35						52,0	56,4	60,7	69,4	86,7	104,1	121,4	138,8	173,4	208,1	234,1	260,2						690	299,2
33	38							59,3	63,9	73,0	91,2	109,5	127,7	146,0	182,5	219,0	246,4	273,7	301,1					811	370,1
36	40								67,6	77,2	96,5	115,8	135,1	154,4	193,0	231,6	260,6	289,5	318,5	347,4				903	435,7
Depth (mm)		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	480	540	600	660	720				

Design Resistance used with various stud strengths, material and rebar.

10.9 Grade Steel Studding

Stud Diameter (mm)	Hole Diameter (mm)	Embedment Depth hef																				hef failure (mm)	F _{d,s} design load (kN)
		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	480	540	600	660	720		
8	10	12,9	15,0	17,2	19,3	21,4	23,6	25,7	27,2												127	27,2	
10	12	15,1	17,6	20,1	22,6	25,1	27,6	30,2	32,7	35,2	40,2	43,1									171	43,1	
12	14		19,9	22,7	25,6	28,4	31,2	34,1	36,9	39,8	45,4	56,8	62,6								220	62,6	
16	18			29,0	32,6	36,2	39,8	43,4	47,1	50,7	57,9	72,4	86,9	101,3	115,8	116,6					322	116,6	
20	24			32,8	36,9	41,1	45,2	49,3	53,4	57,5	65,7	82,1	98,5	114,9	131,4	164,2					443	182,0	
24	28				42,2	46,5	50,7	54,9	59,1	67,6	84,5	101,3	118,2	135,1	168,9	202,7					621	262,2	
27	32					47,3	51,6	55,9	60,2	68,8	86,0	103,2	120,3	137,5	171,9	206,3	232,1				793	341,0	
30	35						52,0	56,4	60,7	69,4	86,7	104,1	121,4	138,8	173,4	208,1	234,1	260,2			961	416,7	
33	38							59,3	63,9	73,0	91,2	109,5	127,7	146,0	182,5	219,0	246,4	273,7	301,1		1130	515,5	
36	40								67,6	77,2	96,5	115,8	135,1	154,4	193,0	231,6	260,6	289,5	318,5	347,4	1258	606,9	
Depth (mm)		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	480	540	600	660	720		

A4-70 Stainless Steel Studding

Stud Diameter (mm)	Hole Diameter (mm)	Embedment Depth hef																				hef failure (mm)	F _{d,s} design load (kN)
		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	480	540	600	660	720		
8	10	12,9	13,7																			64	13,7
10	12	15,1	17,6	20,1	21,7																	86	21,7
12	14		19,9	22,7	25,6	28,4	31,2	31,6														111	31,6
16	18			29,0	32,6	36,2	39,8	43,4	47,1	50,7	57,9	58,8										162	58,8
20	24			32,8	36,9	41,1	45,2	49,3	53,4	57,5	65,7	82,1	91,7									223	91,7
24	28				42,2	46,5	50,7	54,9	59,1	67,6	84,5	101,3	118,2	132,1								313	132,1
27	32					47,3	51,6	55,9	60,2	68,8	80,2											187	80,2
30	35						52,0	56,4	60,7	69,4	86,7	98,1										226	98,1
33	38							59,3	63,9	73,0	91,2	109,5	121									266	121,3
36	40								67,6	77,2	96,5	115,8	135,1	143								296	142,8
Depth (mm)		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	480	540	600	660	720		

*1 = Tensile strength 500N/mm2

Design Resistance used with various stud strengths, material and rebar.

A4-80 Stainless Steel Studding

Stud Diameter (mm)	Hole Diameter (mm)	Embedment Depth hef																				hef failure (mm)	F _{d,s} design load (kN)
		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	480	540	600	660	720		
8	10	12,9	15,0	15,7																	73	15,7	
10	12		17,6	20,1	22,6	24,8															99	24,8	
12	14		19,9	22,7	25,6	28,4	31,2	34,1	36,1												127	36,1	
16	18			29,0	32,6	36,2	39,8	43,4	47,1	50,7	57,9	67,2									186	67,2	
20	24			32,8	36,9	41,1	45,2	49,3	53,4	57,5	65,7	82,1	98,5	104,8							255	104,8	
24	28					42,2	46,5	50,7	54,9	59,1	67,6	84,5	101,3	118,2	132,1						313	132,1	
27	32						47,3	51,6	55,9	60,2	68,8	80,2									187	80,2	
30	35							52,0	56,4	60,7	69,4	86,7	98,1								226	98,1	
33	38								59,3	63,9	73,0	91,2	109,5	121,3							266	121,3	
36	40									67,6	77,2	96,5	115,8	135,1	142,8						296	142,8	
Depth (mm)		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	480	540	600	660	720		

High bond reinforcing bars F_{yk}=500N/mm²

Rebar Diameter (mm)	Hole Diameter (mm)	Embedment Depth hef																				hef failure (mm)	F _{d,s} yield load (kN)
		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	500	560	640	720	800		
8	10	8,7	10,2	11,7	13,1	14,6	16,0	17,5	19,0	20,4	21,9											150	21,9
10	12	10,4	12,1	13,8	15,6	17,3	19,0	20,7	22,5	24,2	27,6	34,1										198	34,1
12	15		13,7	15,7	17,6	19,6	21,6	23,5	25,5	27,4	31,4	39,2	47,1	49,2								251	49,2
16	18			19,3	21,7	24,1	26,5	29,0	31,4	33,8	38,6	48,3	57,9	67,6	77,2							362	87,4
20	25			21,0	23,6	26,2	28,9	31,5	34,1	36,7	42,0	52,5	63,0	73,5	84,0	105,0						521	136,6
25	30				28,3	31,1	33,9	36,8	39,6	45,2	56,6	67,9	79,2	90,5	113,1	141,4						695	196,5
28	35					33,4	36,4	39,5	42,5	48,6	60,7	72,8	85,0	97,1	121,4	151,8	170,0					882	267,8
32	40						43,1	46,5	53,1	66,4	79,6	92,9	106,2	132,7	165,9	185,8	212,3					1054	349,7
36	44							52,3	59,7	74,7	89,6	104,5	119,4	149,3	186,6	209,0	238,9	268,8				1188	443,5
40	50								66,4	82,9	99,5	116,1	132,7	165,9	207,4	232,3	265,4	298,6	331,8			1317	546,3
Depth (mm)		60	70	80	90	100	110	120	130	140	160	200	240	280	320	400	500	560	640	720	800		

Characteristic and Design Load resistances based on characteristic bond strengths for hef 4d (minimum embedment) to 20d

Size (mm)	Non Cracked Concrete						Cracked Concrete						Nominal Embedment (mm)
	Characteristic Resistance (kN)		Design Resistance (kN)		Recommended Load (kN)		Characteristic Resistance (kN)		Design Resistance (kN)		Recommended Load (kN)		
	Tension N _{rk}	Shear V _{rk}	Tension N _{rd}	Shear V _{rd}	Tension N _{rec}	Shear V _{rec}	Tension N _{rk}	Shear V _{rk}	Tension N _{rd}	Shear V _{rd}	Tension N _{rec}	Shear V _{rec}	
8	19,30	9,00	12,87	7,20	9,19	5,14	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	60
	25,74		17,16		12,26								80
	51,47		34,31		24,51								160
10	22,62	15,00	15,08	12,00	10,77	8,57	10,40	15,00	6,94	12,00	4,96	8,57	60
	33,93		22,62		16,16		7,43		90				
	75,40		50,27		35,90		16,52		200				
12	29,82	21,00	19,88	16,80	14,20	12,00	13,12	21,00	8,75	16,80	6,24	12,00	70
	46,86		31,24		22,31		9,82		110				
	102,24		68,16		48,69		21,42		240				
16	43,43	39,00	28,95	31,20	20,68	22,29	17,37	39,00	11,58	31,20	8,27	22,29	80
	67,86		45,24		32,31		12,93		125				
	173,72		115,81		82,72		33,10		320				
20	55,42	61,00	36,95	48,80	26,39	34,86	21,06	61,00	14,04	48,80	10,00	34,86	90
	104,68		69,79		49,85		18,94		170				
	246,30		164,20		117,29		44,59		400				
24	63,33	88,00	42,22	70,40	30,16	50,29	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	100
	133,00		88,67		63,33								210
	304,01		202,67		144,76								480
27	70,91	115,00	47,27	92,00	33,77	65,71	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	110
	154,72		103,15		73,68								240
	348,11		232,08		165,77								540
30	78,04	142,50	52,02	114,00	37,16	81,43	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	120
	182,09		121,39		86,71								280
	390,19		260,12		185,80								600
33	88,95	173,50	59,30	138,80	42,36	99,14	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	130
	205,27		136,85		97,75								300
	451,60		301,07		215,05								660
36	108,57	212,50	72,38	170,00	51,70	121,43	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	150
	246,10		164,07		117,19								340
	521,15		347,44		248,17								720

Table notes : see back page

Bond Strength Factors

Influence of concrete strength on combined pull out and concrete cone resistance

Concrete Strength N/mm ² (Mpa)	C15/20	C20/25	C25/30	C30/37	C35/45	C40/50	C45/55	C50/60
non cracked f_c =	0,94	1,00	1,06	1,12	1,17	1,23	1,26	1,30
cracked f_c =	0,96	1,00	1,03	1,05	1,06	1,07	1,08	1,09

Influence of environmental conditions in non cracked concrete

		M8	M10	M12	M16	M20	M24	M27	M30	M33	M36
Temp I 40°C / 24°C	Dry and Wet	1,00	1,00	1,00	1,00	1,00	1,00	1,00	1,00	1,00	1,00
Temp II 80°C / 50°C	Dry and Wet	0,90	0,88	0,87	0,86	0,85	0,84	0,83	0,82	0,81	0,80

Influence of environmental conditions in cracked concrete

		M8	M10	M12	M16	M20	M24	M27	M30
Temp I 40°C / 24°C	Dry and Wet	n/a	0,46	0,44	0,40	0,38	n/a	n/a	n/a
Temp II 80°C / 50°C	Dry and Wet	n/a	0,45	0,43	0,40	0,38	n/a	n/a	n/a

Table notes : see back page

Characteristic and Design Load resistances for REBAR based on characteristic bond strengths for hef 4d (min embedment) to 20d

Rebar Ø	Non Cracked Concrete						Cracked Concrete						Nominal Embedment (mm)												
	Characteristic Resistance (kN)		Design Resistance (kN)		Recommended Load (kN)		Characteristic Resistance (kN)		Design Resistance (kN)		Recommended Load (kN)														
	Tension	Shear	Tension	Shear	Tension	Shear	Tension	Shear	Tension	Shear	Tension	Shear													
	N _{rk}	V _{rk}	N _{rd}	V _{rd}	N _{rec}	V _{rec}	N _{rk}	V _{rk}	N _{rd}	V _{rd}	N _{rec}	V _{rec}													
8	15,68	13,95	8,71	9,30	6,22	6,64	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	60												
	20,91		11,62		8,30								80												
	41,82		23,23		16,60								160												
10	18,66	21,45	10,37	14,30	7,41	10,21							Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	60						
	27,99		15,55		11,11														90						
	62,20		34,56		24,68														200						
12	24,70	31,05	13,72	20,70	9,80	14,79													10,56	31,05	5,86	20,70	4,19	14,79	70
	38,82		21,56		15,40														110						
	84,69		47,05		33,61														240						
14	31,67	42,45	17,59	28,30	12,57	20,21													13,72	42,45	7,62	28,10	5,45	20,07	80
	45,52		25,29		18,06														115						
	110,84		61,58		43,98														280						
16	34,74	55,50	19,30	37,00	13,79	26,43	15,28	55,50	8,49	37,00	6,06	26,43							80						
	54,29		30,16		21,54		125																		
	138,97		77,21		55,15		320																		
18	37,55	69,66	20,86	46,44	14,90	33,17	16,51	69,66	9,17	46,44	6,55	33,17	80												
	70,40		39,11		27,94		150																		
	168,97		93,87		67,05		360																		
20	36,76	86,55	20,42	57,70	14,59	41,21	19,79	86,55	11,00	57,70	7,85	41,21	90												
	69,43		38,57		27,55		170																		
	163,36		90,76		64,83		400																		
22	44,92	104,01	24,96	69,34	17,83	49,53	24,19	104,01	13,44	69,34	9,60	49,53	100												
	85,36		47,42		33,87		190																		
	197,67		109,82		78,44		440																		
25	51,05	135,00	28,36	90,00	20,26	64,29	27,49	135,00	15,27	90,00	10,91	64,29	100												
	107,21		59,56		42,54		210																		
	255,26		141,81		101,29		500																		
28	61,08	168,75	33,93	112,50	24,24	80,36	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	112												
	152,71		84,84		60,60								280												
	305,41		169,67		121,20								560												
32	77,21	220,95	42,89	147,30	30,64	105,21							Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	Not Applicable	128						
	193,02		107,23		76,60														320						
	386,04		214,47		153,19														640						

Table notes : see back page

Bond Strength Factors - REBAR

Influence of concrete strength on combined pull out and concrete cone resistance

Concrete Strength N/mm2 (MPa)	C15/20	C20/25	C25/30	C30/37	C35/45	C40/50	C45/55	C50/60
non cracked f_c =	0,94	1,00	1,06	1,12	1,17	1,23	1,26	1,30
cracked f_c =	0,96	1,00	1,03	1,05	1,06	1,07	1,08	1,09

Influence of environmental conditions in non cracked concrete

		Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 18	Ø 20	Ø 22	Ø 25	Ø 28	Ø 32
Temp I 40°C / 24°C	Dry and Wet	1,00	1,00	1,00	1,00	1,00	1,00	1,00	1,00	1,00	1,00	1,00
Temp II 80°C / 50°C	Dry and Wet	0,90	0,90	0,88	0,88	0,88	0,86	0,86	0,86	0,86	0,84	0,84

Influence of environmental conditions in cracked concrete

		Ø 8	Ø 10	Ø 12	Ø 14	Ø 16	Ø 18	Ø 20	Ø 22	Ø 25	Ø 28	Ø 32
Temp I 40°C / 24°C	Dry and Wet	n/a	n/a	0,43	0,43	0,43	0,43	0,53	0,53	0,53	n/a	n/a
Temp II 80°C / 50°C	Dry and Wet	n/a	n/a	0,38	0,38	0,38	0,38	0,46	0,46	0,46	n/a	n/a

Table notes : see back page

Material Properties for grades of other threaded rod and rebar

Stud Diameter (mm)	Stud Grade 8.8		Stud Grade 10.9		Stud Grade A4-70		Stud Grade A4-80	
	N _{rk, s} (kN)	N _{rd, s} (kN)	N _{rk, s} (kN)	N _{rd, s} (kN)	N _{rk, s} (kN)	N _{rd, s} (kN)	N _{rk, s} (kN)	N _{rd, s} (kN)
M8	29,2	19,5	38,1	27,2	25,6	13,7	29,2	15,6
M10	46,4	30,9	60,3	43,1	40,6	21,7	46,4	24,8
M12	67,4	44,9	87,7	62,6	59,0	31,6	67,4	36,0
M16	125,6	83,7	163,0	116,4	109,9	58,8	125,7	67,2
M20	196,1	130,7	255,0	182,1	171,5	91,7	196,0	104,8
M24	282,5	188,3	367,0	262,1	247,1	132,1	293,0	132,1
M27	367,0	244,7	477,4	341,0	229,4	80,2	229,4	80,2
M30	448,8	299,2	583,0	416,4	280,6	98,1	280,6	98,1
M36	653,6	435,7	849,7	606,9	408,4	142,8	408,4	142,8

*1

*1

*1

*1 = Tensile strength 500N/mm2

Stud Diameter (mm)	Stud Grade 8.8		Stud Grade 10.9		Stud Grade A4-70		Stud Grade A4-80	
	V _{rk, s} (kN)	V _{rd, s} (kN)	V _{rk, s} (kN)	V _{rd, s} (kN)	V _{rk, s} (kN)	V _{rd, s} (kN)	V _{rk, s} (kN)	V _{rd, s} (kN)
M8	14,6	11,7	19,0	15,2	12,8	8,2	14,6	9,4
M10	23,2	18,6	30,2	24,1	20,3	13,0	23,2	14,9
M12	33,7	27,0	43,8	35,1	29,5	18,9	33,7	21,6
M16	62,8	50,2	81,6	65,3	55,0	35,2	62,8	40,3
M20	98,0	78,4	127,4	101,9	85,8	55,0	98,0	62,8
M24	141,2	113,0	183,6	146,8	123,6	79,2	141,2	90,5
M27	183,5	146,8	238,7	191,0	114,7	48,4	114,7	48,4
M30	224,4	179,5	291,5	215,9	140,3	59,2	140,3	59,2
M36	326,8	261,4	424,8	283,2	204,2	86,2	204,2	86,2

Rebar Diameter (mm)	Rebar BSt 500 to DIN 488		Rebar BSt 500 to DIN 488	
	N _{rk, s} (kN)	N _{rd, s} (kN)	V _{rk, s} (kN)	V _{rd, s} (kN)
8	28,0	20,0	14,0	9,3
10	43,0	30,7	21,5	14,3
12	62,0	44,3	31,0	20,7
14	84,4	67,0	42,5	28,3
16	111,0	79,3	55,5	37,0
18	139,5	100,0	70,0	46,7
20	173,0	123,6	86,5	57,7
22	208,3	149,3	104,5	69,7
25	270,0	192,9	135,0	90,0
28	339,0	242,1	169,0	112,7
32	442	315,7	221	147,3
36	563,2	443,5	281,6	187,7
40	693,8	546,3	346,9	231,3

More notes : see back page

Effect of Anchor Spacing - Tension

Anchor Spacing (mm)	Stud / Rebar Diameter										
	8	10	12	16	20	24	27	30	33	36	40
40	0,64										
50	0,67	0,63									
60	0,70	0,65	0,63								
70	0,73	0,67	0,64								
80	0,76	0,69	0,66	0,63							
90	0,79	0,72	0,68	0,64							
100	0,82	0,74	0,70	0,65	0,63						
120	0,87	0,79	0,74	0,68	0,65	0,63					
150	0,96	0,86	0,80	0,73	0,68	0,65	0,64	0,63			
160	1,00	0,88	0,82	0,74	0,70	0,66	0,65	0,63	0,62		0,63
180		0,93	0,86	0,77	0,72	0,68	0,65	0,65	0,64	0,64	0,64
200		1,00	0,90	0,80	0,74	0,69	0,67	0,66	0,65	0,65	0,65
225			0,95	0,84	0,77	0,72	0,69	0,68	0,67	0,67	0,66
240			1,00	0,86	0,79	0,73	0,71	0,69	0,69	0,68	0,67
250				0,87	0,80	0,74	0,72	0,70	0,70	0,68	0,68
275				0,91	0,83	0,76	0,74	0,72	0,72	0,70	0,69
280				0,92	0,84	0,77	0,75	0,73	0,72	0,70	0,69
300				0,95	0,86	0,79	0,76	0,74	0,74	0,72	0,71
320				1,00	0,88	0,81	0,78	0,76	0,75	0,73	0,72
350					0,92	0,83	0,81	0,78	0,78	0,75	0,73
400					1,00	0,88	0,86	0,82	0,82	0,78	0,76
440						0,92	0,89	0,85	0,85	0,81	0,79
460						1,00	0,91	0,87	0,87	0,82	0,80
500							0,95	0,90	0,90	0,85	0,82
540							1,00	0,93	0,93	0,88	0,84
560								1,00	0,95	0,89	0,86
620									1,00	0,93	0,89
660										1,00	0,91
720											1,00

Effect of Edge Distance - Tension

Edge Distance (mm)	Stud / Rebar Diameter										
	8	10	12	16	20	24	27	30	33	36	40
40	0,64										
50	0,73	0,63									
60	0,82	0,70	0,63								
70	0,90	0,77	0,68								
80	1,00	0,84	0,74	0,63							
90		0,91	0,80	0,67							
100		1,00	0,86	0,71	0,63						
110			0,92	0,76	0,66						
120			1,00	0,80	0,70	0,64					
140				0,89	0,77	0,67	0,63	0,63			
160				1,00	0,84	0,72	0,70	0,65	0,62		
180					0,91	0,78	0,75	0,66	0,70	0,67	0,68
200					1,00	0,84	0,81	0,76	0,76	0,78	0,71
220						0,89	0,86	0,81	0,81	0,82	0,75
240						1,00	0,92	0,86	0,86	0,87	0,78
270							1,00	0,94	0,94	0,93	0,83
280								1,00	0,97	0,96	0,85
310									1,00	0,98	0,90
330										1,00	0,93
360											1,00

Effect of Edge Distance - Shear

Edge Distance (mm)	Stud / Rebar Diameter										
	8	10	12	16	20	24	27	30	33	36	40
40	0,25										
50	0,44	0,30									
60	0,63	0,48	0,30								
70	0,81	0,65	0,44								
80	1,00	0,83	0,58	0,40							
90		1,00	0,72	0,53							
100			0,86	0,67	0,35						
110			1,00	0,80	0,44						
125				1,00	0,58	0,35					
140					0,72	0,46	0,44	0,30			
160					0,91	0,62	0,57	0,35	0,34		
180					1,00	0,77	0,69	0,46	0,41	0,33	
200						0,92	0,82	0,57	0,50	0,42	0,32
220						1,00	0,94	0,68	0,59	0,51	0,53
240							1,00	0,78	0,68	0,60	0,59
280								1,00	0,86	0,78	0,72
310									1,00	0,91	0,82
330										1,00	0,89
360											1,00

EJOT® Injection resin Multifix VSF

Vinylester based Injection resin, styrene free



Temperature Ranges

Temperature Range	Concrete Service Temperature	Maximum Long Term Concrete Temp	Maximum Short Term Concrete Temp
Range I	-40°C to +40°C	+24°C	+40°C
Range II	-40°C to +80°C	+50°C	+80°C

Service temperature range: Range of ambient temperatures after installation and during the lifetime of the anchor.

Short term temperature: Temperatures within the service temperature range which vary over short intervals,

e.g. day/night cycles and freeze/thaw cycles.

Long term temperature: Temperature, within the service temperature range, which will be approximately constant over significant periods of time.

Long term temperatures will include constant or near constant temperatures, such as those experienced in cold stores or next to heating installations.

Physical Properties

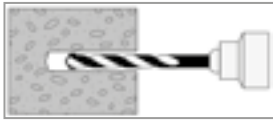
	N/mm ² (MPa)	Test Method
Compressive Strength	73,0	EN ISO 604 / ASTM 695
Flexural Strength	25,0	EN ISO 178 / ASTM 790
Flexural Modulus	3850,0	EN ISO 178 / ASTM 790
Tensile Strength	14,6	EN ISO 527 / ASTM 638
E Modulus	8029,7	EN ISO 527 / ASTM 638
VOC Content	A+ Rating	-

EJOT® Injection resin Multifix VSF

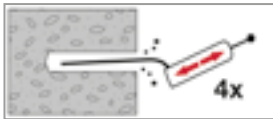
Vinylester based Injection resin, styrene free



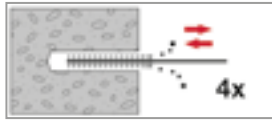
Installation instructions



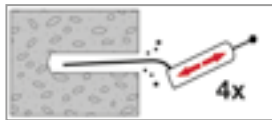
Drill hole in the substrate to the required embedment depth using the appropriately sized carbide drill bit.



Bore hole cleaning, just before setting an anchor, the bore hole must be free of dust and debris. The manual pump shall be used for blowing out bore holes up to diameters $d_o \leq 24\text{mm}$ and embedment depths up to $h_{ef} \leq 10d$. Blow out at least 4 times from the back of the bore hole, using an extension if needed.

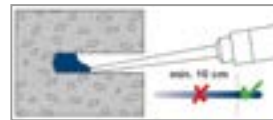


Brush 4 times with the specified brush size by inserting the steel brush to the back of the hole (if needed with an extension) in a twisting motion and removing it.



Blow out again with manual pump at least 4 times.

Remove the threaded cap from the cartridge. Tightly attach the mixing nozzle. Do not modify the mixer in any way. Make sure the mixing element is inside the mixer. Use only the supplied mixer. Insert the cartridge into the dispenser gun. Discard the initial trigger pulls of adhesive.



Discard the first 10ml of resin until an even colour is achieved. Inject the adhesive starting at the back of the hole, slowly withdrawing the mixer with each trigger pull. Fill holes approximately 2/3 full, to ensure that the annular gap between the anchor and the concrete is completely filled with adhesive along the embedment depth.

Before use, verify that the threaded rod is dry and free of contaminants.



Install the threaded rod to the required embedment depth according to the working time.

The anchor can be loaded after the required curing time shown in the same table. For recommended torque please refer to the chart.

EJOT® Injection resin Multifix VSF

Vinylester based Injection resin, styrene free



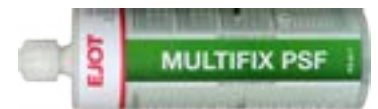
Installation Parameters Concrete							
Threaded Rod (Steel class 5.8, 8.8, 10.9)		M8	M10	M12	M16	M20	M24
Drill diameter	d_0 [mm]	10	12	14	18	24	28
Embedment depth	$h_{ef, min.}$ [mm]	60	60	70	80	90	100
Embedment depth	$h_{ef, max.}$ [mm]	160	200	240	320	400	480
Maximum torque moment	$T_{max.}$ [Nm]	10	20	30	60	90	140
Minimum spacing	$S_{min.}$ [mm]	40	50	60	80	100	120
Minimum edge distance	$C_{min.}$ [mm]	40	50	60	80	100	120

Rebar installation parameters								
Rebar	\emptyset [mm]	8	10	12	14	16	20	25
Diameter of element	D [mm]	8	10	12	14	16	20	25
Embedment depth	$h_{ef, min.}$ [mm]	60	60	70	75	80	90	100
Bore hole depth	$h_{0, max.}$ [mm]	160	200	240	280	320	400	500
Drill diameter	d_0 [mm]	12	14	16	18	20	25	32
Minimum thickness of concrete member	$h_{min.}$ [mm]	$h_{ef} + 30 \text{ mm} \geq 100 \text{ mm}$			$h_{ef} + 2d_0$			
Minimum spacing	$S_{min.}$ [mm]	40	50	60	70	80	100	125
Minimum edge distance	$C_{min.}$ [mm]	40	50	60	70	80	100	125

The EJOT® range of resin products

EJOT® Multifix PSF

EJOT Multifix PSF styrene free low-odour anchor mortar is a two-component chemical anchoring system based on a 'high reactivity' Polyester resin.



EJOT® Multifix MASF

EJOT Multifix MASF styrene free low-odour anchor mortar is a two-component chemical anchoring system based on a 'high reactivity' Methyl Acrylate resin.



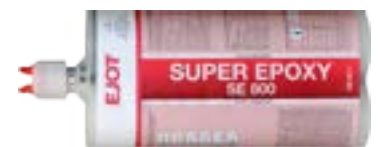
EJOT® Multifix VSF

EJOT Multifix VSF styrene free low-odour anchor mortar is a two-component chemical anchoring system based on a 'high reactivity' Vinylester resin.



EJOT® Super Epoxy SE 800

EJOT Super Epoxy SE 800 styrene free low-odour anchor mortar is a two-component chemical anchoring system based on a 'high reactivity' Epoxy resin.



EJOT® Super Epoxy SE 800 SEISMIC

EJOT Super Epoxy SE 800 SEISMIC anchor mortar is a two-component chemical anchoring system based on a 'high reactivity' Epoxy resin.



Notes

PAGE 3 :

Typical characteristic and design resistance performance with 5.8 grade studding and associated installation data

All data is based on correct installation - see instructions

No influence of edge and spacing

Minimum base material thickness hef +30mm >100mm for M8 to M12 and for M16 to M30 hef +2 d

hef range minimum or 4d whichever is greatest to 20d

Concrete strength C20/25 - f_c cube = 25N/mm² (25MPa)

5.8 grade stud

Temperature range I maximum long term / short term temperature +24/40°C

PAGE 4-6 :

Design Resistance with various stud strengths, material and rebar.

Note 1 for stainless steel tensile strength is 500N/mm² (500MPa)

Note 2 for stainless steel tensile strength is 700N/mm² (500MPa)

Data shown below the minimum embedment depth is for reference only. Please refer to manufacturer for advice.

PAGE 7 & 9 :

Characteristic and Design Load resistances based on characteristic bond strengths for hef 4d (minimum embedment) to 20d

All data is based on correct installation - see instructions

No influence of edge and spacing

Minimum base material thickness hef +30mm >100mm for M8 to M12 and for M16 to M30 hef +2 d

hef range minimum or 4d whichever is greatest to 20d

Concrete strength C20/25 - f_c cube = 25N/mm² (25MPa)

Temperature range i maximum long term / short term temperature +24/40°C

PAGE 8 & 10 :

Bond Strength Factors

Select concrete strength and environmental condition and apply to bond strength table on page 4

PAGE 11 :

Material Properties for grades of other threaded rod and rebar

All grades shown for information

M30 studding is 8.8 grade instead of 5.8 grade. >M27 for A4-70 tensile strength of 500N/mm², instead of 700N/mm²

M30 for A4-70 tensile strength of 500N/mm² (500MPa), instead of 700N/mm² (700MPa)

Safety factor is 1.5 tension and 1.25 shear for all carbon steel

Safety factor is 1.87 for stainless steel, up to M24, M27 to M36 is 2.86

Safety factor is 1.56 for stainless steel in shear, up to M24, M27 to M36 is 2.37

Safety factor is 1.4 tension and 1.5 shear for BSt 500 rebar

Partial Safety Factors for pages 3-10 :

1.5 for all sizes studs

1.8 for all sizes rebar